

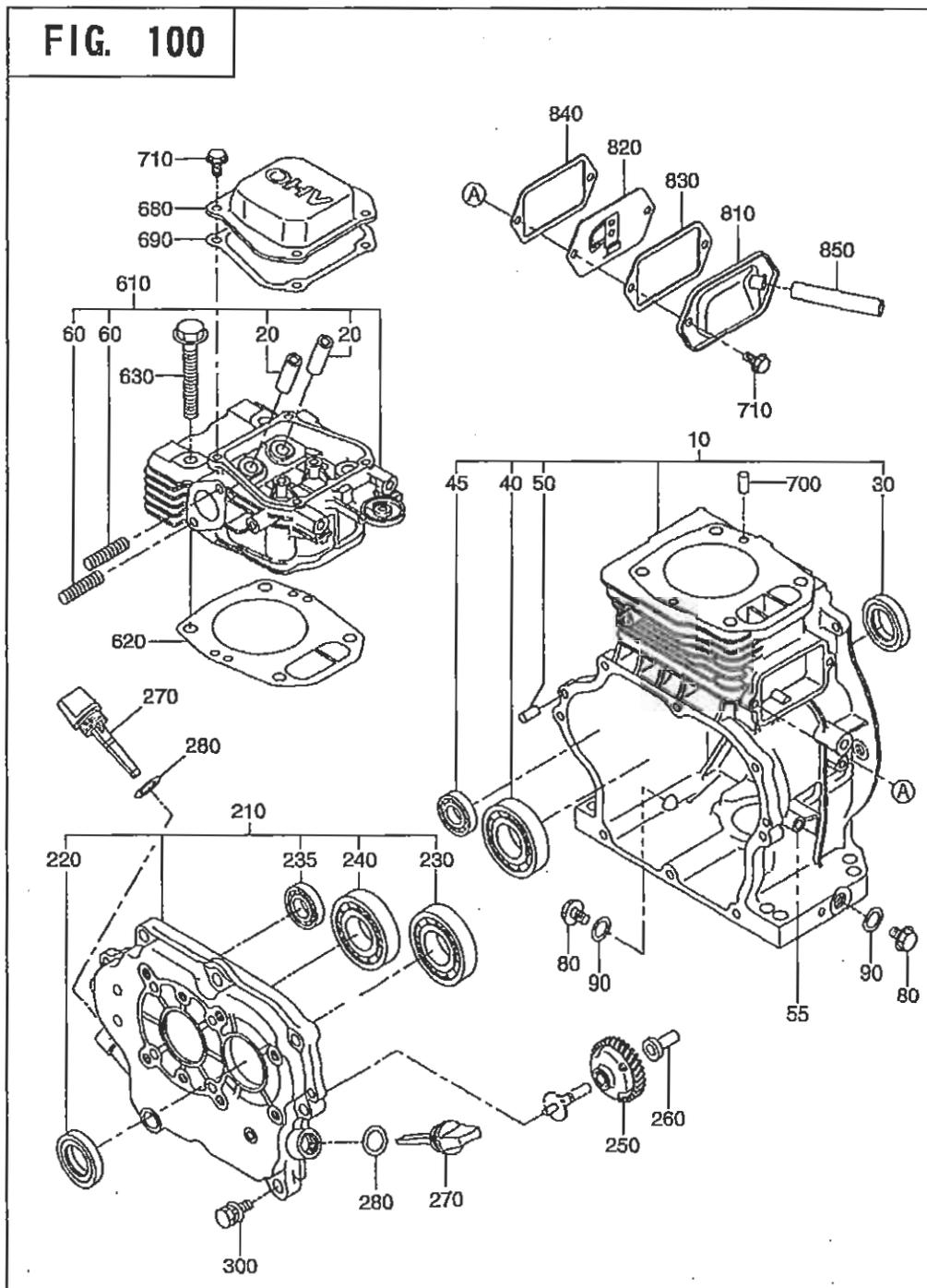
# エンジン編

**EH252B72140**

ご注文の際は部品番号の前に**ZR**をご記入下さい。

1. クランクケース・・・・・・CRANKCASE

FIG. 100



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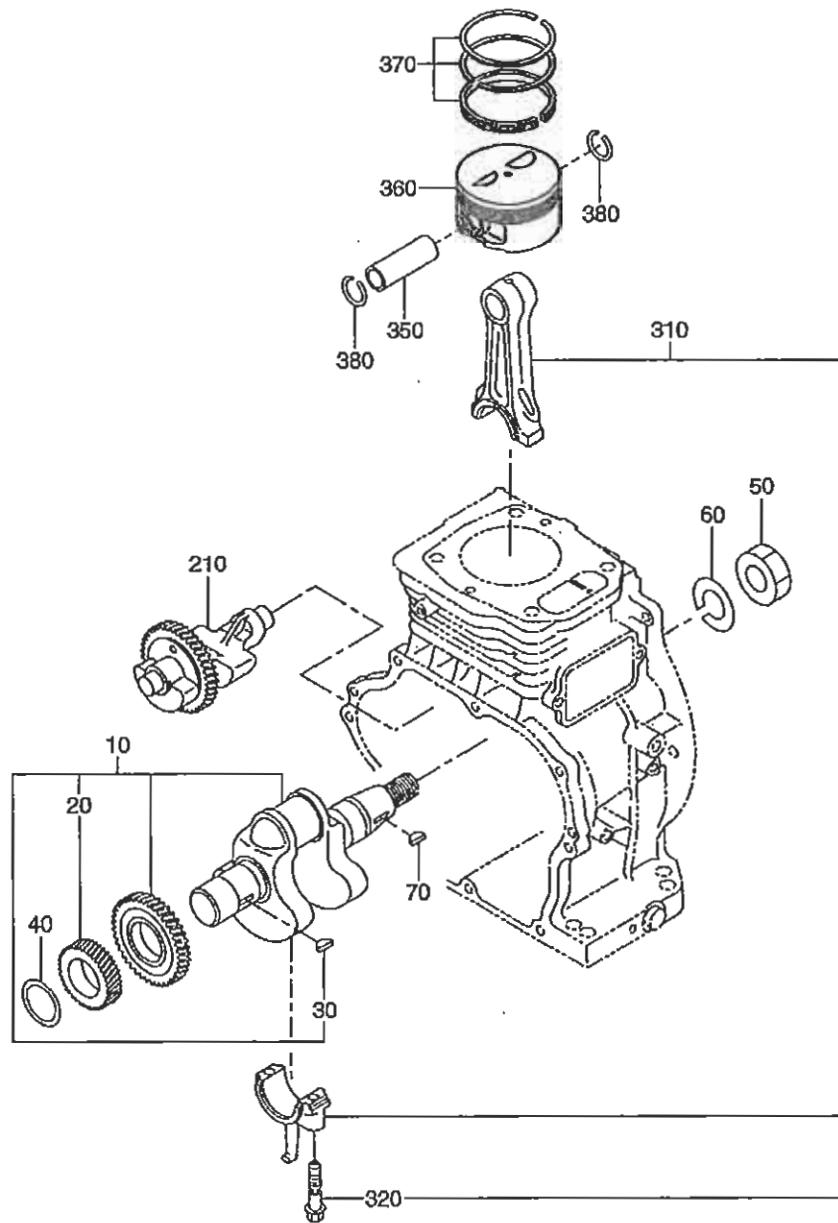
1 CRANK CASE

REF.	PART NUMBER	PART NAME	QTY	REMARKS	CODE NO.	INTERCHANGE P/NO.	UNIT P	FIG.
10	254-10101-41	CRANK CASE CP	1		-			100
20	132-12AA0-80	VALVE GUIDE	2		-			100
26	132-07AA0-50	SEAL-INT VALVE	1		-			100
30	044-03000-30	OIL SEAL	1	300X450X8B	-			100
40	060-03000-20	BALL BEARING	1	300X620X16B	-			100
46	060-01500-10	BALL BEARING	1	150X350X11B	-			100
50	031-00600-20	DOWEL PIN	2	6DX14.5L	-			100
60	010-50802-90	STUD	2	M8X1.25X30L	-			100
75	044-00800-10	OIL SEAL	1	8DX140X4B	-			100
80	040-11400-30	PLUG	2	M14X1.5X20DX12L	-			100
90	021-11400-20	GASKET	2	14.1DX19DX2.3T	-			100
210	254-10901-31	MAINBEARING COVER CP	1		-			100
220	044-03000-30	OIL SEAL	1	300X450X8B	-			100
230	060-02800-10	BALL BEARING	1	280X580X16B	-			100
235	060-01500-10	BALL BEARING	1	150X350X11B	-			100
240	060-03000-20	BALL BEARING	1	300X620X16B	-			100
250	234-45001-01	GOVERNOR GEAR CP	1	53DX26T N=20	-			100
260	205-41901-03	GOVERNOR SLEEVE	1	60X90X16DX26L	-			100
270	283-63601-H1	OIL GAUGE	2	M18X1.5 L=59+23.	-			100
280	021-31600-20	GASKET	2	16DX23DX1.2T RUBBER	-			100
					-			100
					-			100
300	001-04083-00	FLANGE BOLT	8		-			100
610	270-13001-21	CYLINDER HEAD CP	1		-			100
			1		-			100
620	254-15001-13	GASKET (HEAD)	1	T=0.2	-			100
630	011-01000-40	FLANGE BOLT	4	M10X1.25X19DX75L	-			100
680	270-15503-03	ROCKER COVER	1		-			100
					-			100
690	270-16004-13	GASKET (ROCKER COVER)	1	T=2.0	-			100
700	031-00600-20	DOWEL PIN	2	6DX14.5L	-			100
710	011-00600-20	FLANGE BOLT	6	M6X1.0X14DX12L	-			100
810	254-14301-01	BREATHER COVER CP	1		-			100
820	085-10802-20	BREATHER PLATE CP	1		-			100
830	246-16006-03	GASKET (BREATHERCOVER)	1	T=0.8	-			100
840	246-16007-13	GASKET (BREATHERPLATE)	1	T=2.0	-			100
850	085-10800-00	RUBBER PIPE	1	8DX11D	-			100
					-			100
					-			100
					-			100
					-			100

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2. クランク, ピストン.....CRANK, PISTON

FIG. 200

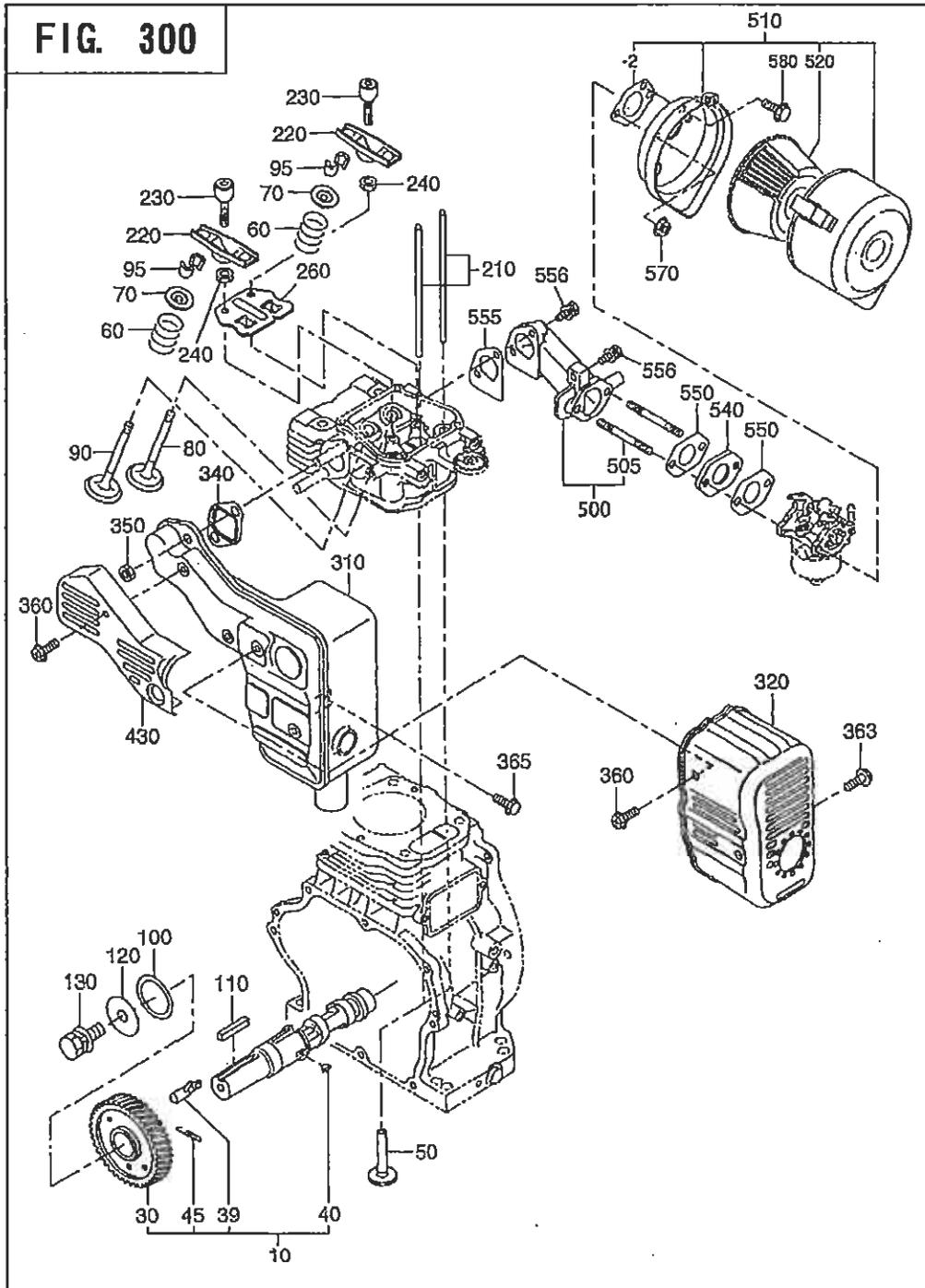


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3. インテーク, エクゾースト . . . . . INTAKE, EXHAUST

FIG. 300



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## 3 INTAKE EXHAUST

REF.	PART NUMBER	PART NAME	QTY	REMARKS	CODE NO.	INTERCHANGE P/NO.	UNIT P	FIG.
10	254-31601-21	CAMSHAFT CP	1	L=213 25DX60L	-			300
								300
30	254-33201-23	CAMSHAFT GEAR	1	30.2DX96DX21B N=38	-			300
								300
32	254-39001-03	FLY WEIGHT	1		-			300
33	227-39501-03	PIVOT	3	5DX10DX12L	-			300
39	270-39201-01	RELEASE PIN CP	1		-			300
45	253-39101-03	RETURN SPRING	1		-			300
40	032-30300-10	WOODRUFF KEY	1	3BX6HX16D	-			300
50	239-33301-13	TAPPET	2	26DX8DX48L	-			300
60	246-33611-03	VALVE SPRING	2	22.2DX2.9DX37L N=6.5	-			300
70	<b>246-33711-13</b>	SPRING RETAINER	2	7.6DX26DX8T	-			300
80	270-33401-03	INTAKE VALVE	1	30DX6DX80.3L	-			300
90	270-33501-03	EXHAUST VALVE	1	26DX6DX80.3L	-			300
95	246-35501-03	COLLET-VALVE	4		-			300
100	023-03001-70	SPACER	1	30.3DX40DX0.6T	-			300
101	023-03001-80	SPACER	1	30.3DX40DX0.8T	-			300
102	023-03001-90	SPACER	1	30.3DX40DX1.0T	-			300
210	270-35301-03	PUSH ROD	2	5.6DX166.5L	-			300
220	269-36001-03	ROCKER ARM	2		-			300
								300
230	269-35801-03	BOLT (PIVOT)	2	M6X0.75X19L SOCKET H	-			300
240	017-00600-90	NUT	2	M6X0.75X5.1H	-			300
260	270-36501-03	GUIDE PLATE	1		-			300
310	270-30104-01	MUFFLER CP	1		-			300
320	254-34202-11	MUFFLER COVER	1		-			300
340	246-35201-03	GASKET(MUFFLER)	1	T=0.2 30D 8.5DX52P	-			300
350	017-00800-30	NUT	2	M8X1.25X6.5H	-			300
360	015-20600-90	TAPPING BOLT	4	M6X13DX10L	-			300
361	015-20601-00	TAPPING BOLT	1	M6X13DX16L	-			300
365	001-10081-60	BOLT & WASHER AY	1		-			300
								300
								300
								300
430	270-34801-03	EXHAUST PIPE COVER	1		-			300
500	254-33001-01	INTAKE PIPE CP	1		-			300
505	010-50601-91	STUD	2	M6X1.0X88L	-			300
510	<b>270-32611-00</b>	AIR CLEANER AY	1		-			310
								310
- 2	234-36003-08	PACKING	1		-			310
			1		-			310

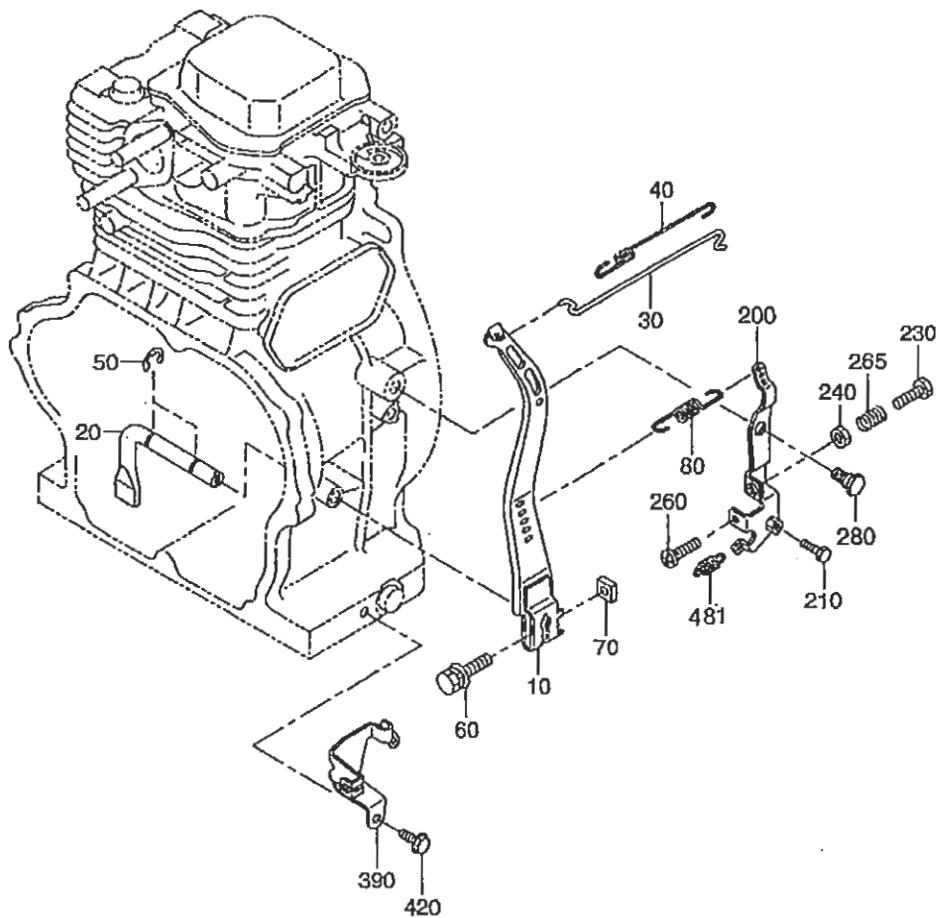
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4. ガバナ, オペレート . . . . . GOVERNOR, OPERATE

FIG. 400

下索引き仕様

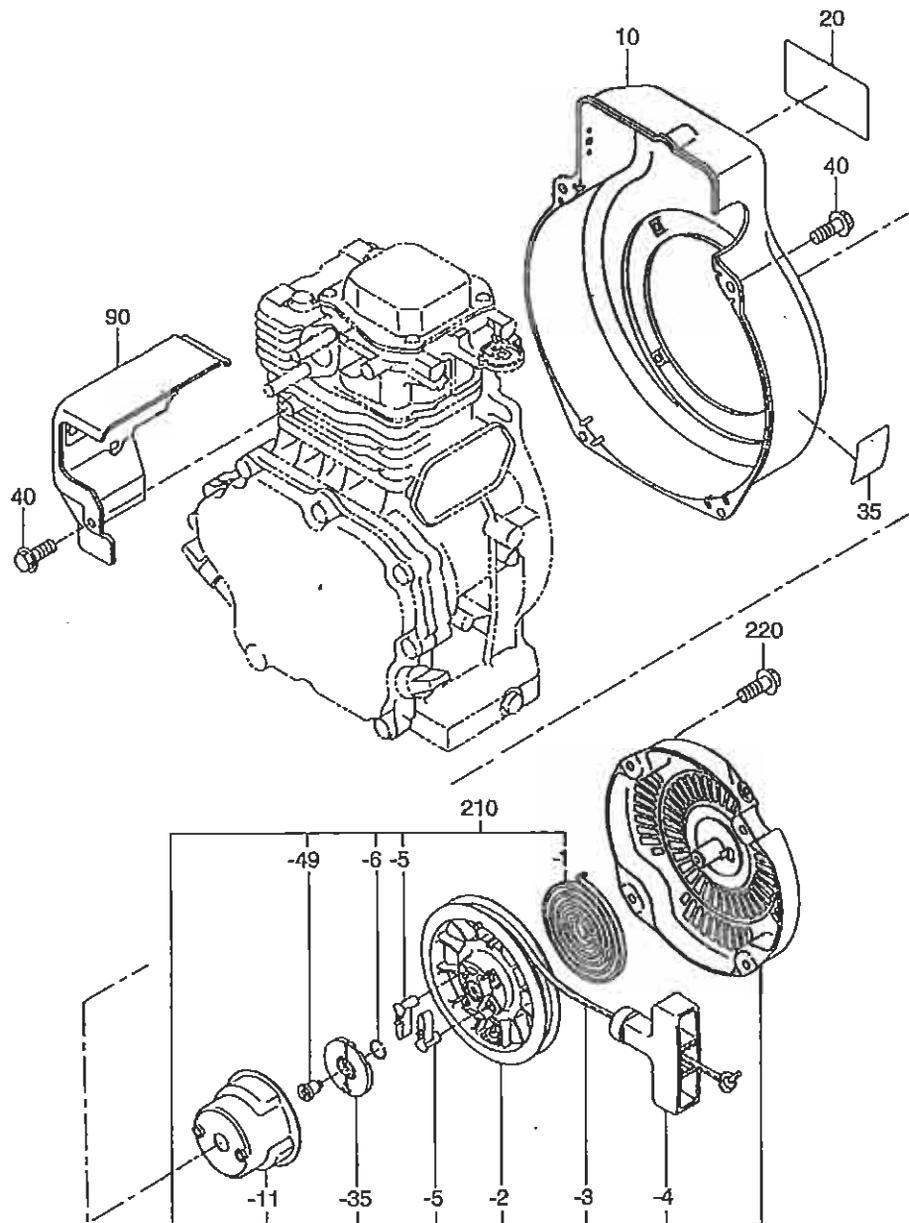


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5. クーリング, スタートイング・・・COOLING, STARTING

FIG. 500



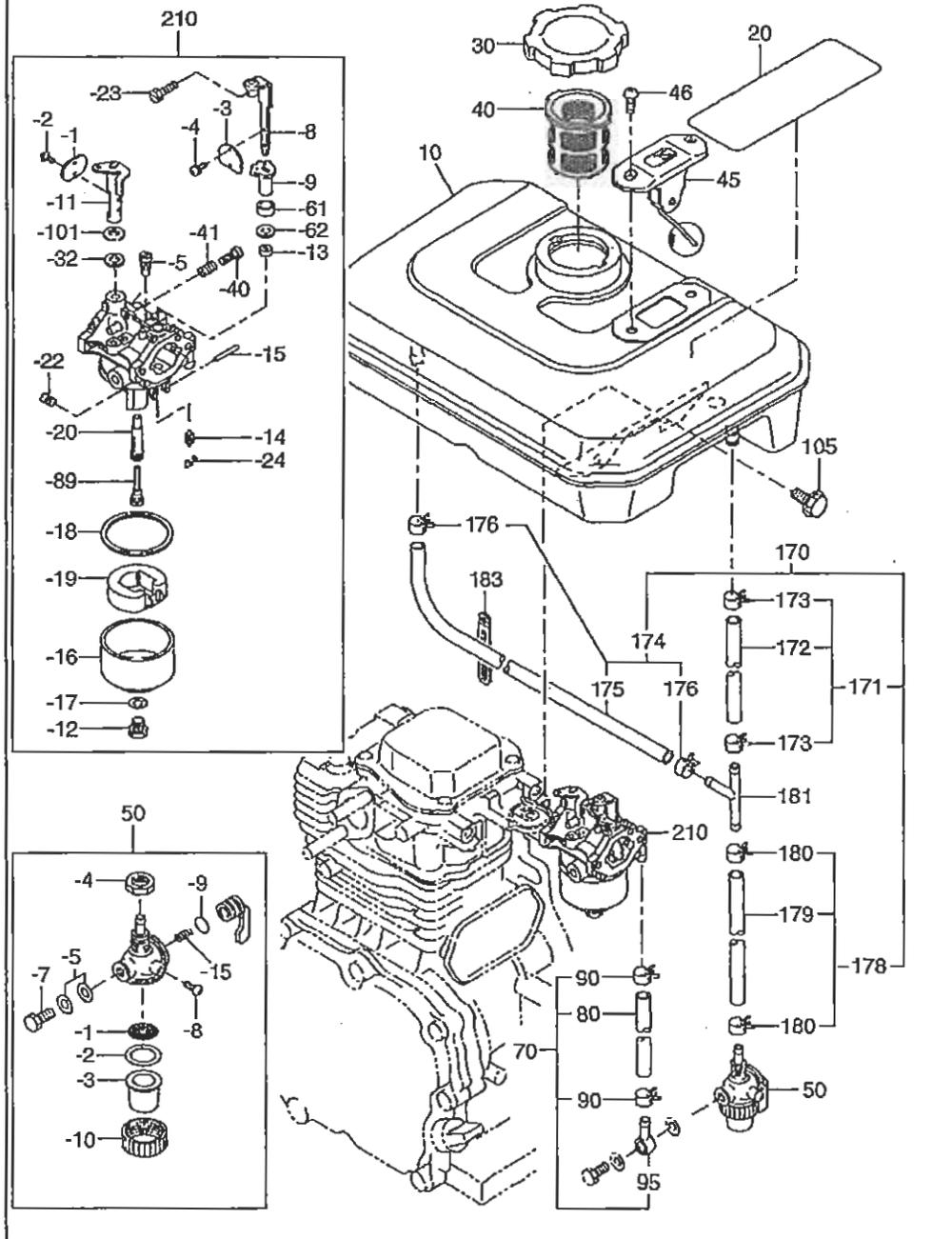
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6. フューエル, ルーブリカント.....FUEL, LUBRICANT

FIG. 600

Y字配管仕様



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## 6 FUEL LUBRICANT

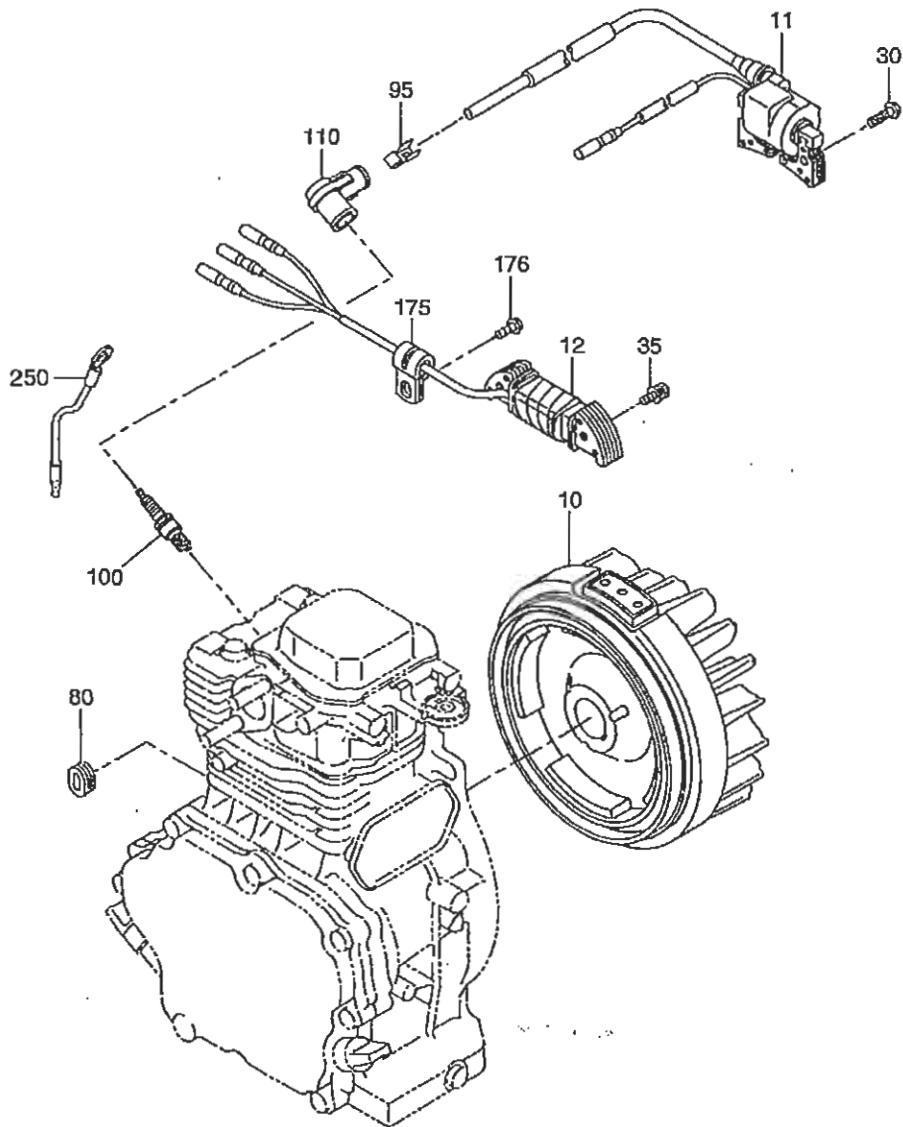
REF.	PART NUMBER	PART NAME	QTY	REMARKS	CODE NO.	INTERCHANGE P/NO.	UNIT P	FIG.
10	254-61501-21	FUEL TANK CP	1		-			600
20	073-20044-50	LABEL(CAUTION)	1	38X111 JAPAN	-			600
30	043-04300-60	FUEL TANK CAP CP	1		-			600
40	064-13600-10	FUEL FILTER	1	36DX46DX43H	-			600
45	064-80013-00	FUEL GAUGE CP	1		-			600
46	014-50500-40	SCREW(COUNTER HEAD)	2	M5X0.8X10L	-			600
50	064-20021-01	FUEL STRAINER AY	1		-			630
- 1	064-20002-20	FILTER	1		-			630
- 2	064-20002-30	GASKET	1		-			630
- 3	064-20019-10	CUP(NYLON)	1		-			630
- 4	064-20003-20	NUT	1		-			630
- 5	064-20002-50	GASKET	2		-			630
- 7	064-20002-40	BANJO BOLT	1		-			630
- 8	064-20027-90	LOCK BOLT	1		-			630
- 9	064-20003-30	O-RING	1		-			630
- 10	064-20024-10	LOCK NUT	1		-			630
- 15	064-20032-30	SPRING	1		-			630
70	234-62616-01	FUEL PIPE CP	1		-			600
80	085-10608-80	RUBBER PIPE	1	6DX12D × 130	-			600
90	056-11100-20	HOSE CLAMP	2	11.5DX8BX0.7T	-			600
95	052-10700-42	BANJO	1	7.2DX7.2DX25L	-			600
105	001-13082-00	BOLT & WASHER AY	4		-			600
170	254-62601-01	FUEL PIPE CP	1		-			610
171	234-62624-01	FUEL PIPE CP	1	6DX12DX130L	-			610
172	085-10604-40	RUBBER PIPE	1	6DX12D	-			610
173	056-11100-20	HOSE CLAMP	2	11.5DX8BX0.7T	-			610
174	224-62632-01	FUEL PIPE 32 CP	1		-			610
175	085-10609-00	RUBBER PIPE	1	6DX12D × 450	-			610
176	056-11100-20	HOSE CLAMP	2	11.5DX8BX0.7T	-			610
178	234-62615-01	FUEL PIPE CP	1		-			610
179	085-10601-60	RUBBER PIPE	1	6DX12D × 105	-			610
180	056-11100-20	HOSE CLAMP	2	11.5DX8BX0.7T	-			610
181	234-67101-03	T CONNECTOR	1		-			610
183	056-60001-70	CLAMP	1	8.5DX10BX95LX0.7T	-			610
210	254-62522-00	CARBURETOR AY	1		-			640
- 1	239-62535-08	THROTTLE VALVE	1		-			640
- 2	209-62351-08	SCREW	2		-			640
- 3	254-62525-08	CHOKE VALVE	1		-			640
- 4	237-62451-08	SCREW	2		-			640
- 5	154-62420-08	PILOT JET	1		-			640
- 6	254-62305-08	ADJUSTER	1		-			640

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7. エレクトリック デバイス . . . . . ELECTRIC DEVICE

FIG. 710

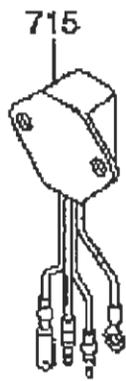
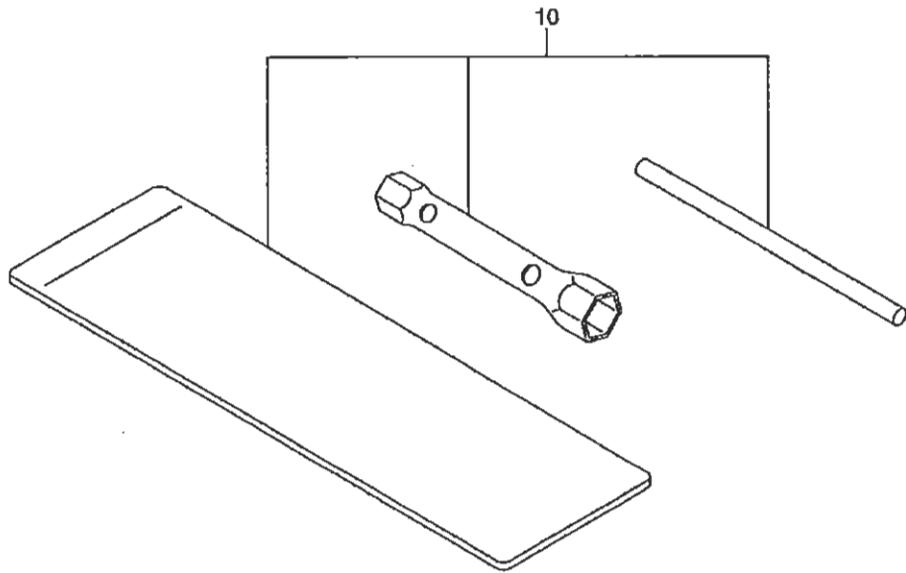


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**FIG. 900**



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