

381700 to 381799

Illustrated Parts List

Vanguard™

Model Series

381700 to 381799

TYPE NUMBERS
0030, 0100, 0110.

38177-0112-E1

ご注文の際は部品番号の前に Z B をご記入下さい。

**TO FIND
THE CORRECT NUMBER OF THE PART YOU NEED:
FOLLOW THE INSTRUCTIONS BELOW**

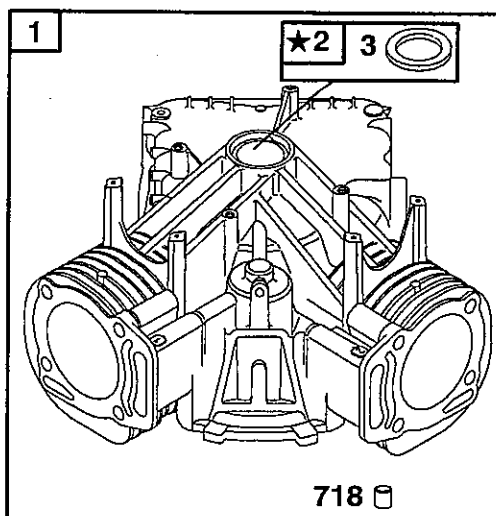
- A. Refer to Engine Model, Type and Code Number that is stamped on the blower housing of engine. Engine type numbers such as 0123 01 are listed only as 0123 in most instances. The two digits (01 or 02, etc.) to the right of the space may be required for more accurate parts identification in some instances. Select the Illustrated Parts List covering the correct Model Series and Type Number.
- B. Refer to the Illustrations and compare the original part with Illustration. The number next to the illustration is the Reference Number. Assemblies include all parts shown in frames. All parts shown in assembly frames having individual reference numbers can be purchased separately.
- C. After the Reference Number has been identified, refer to the Numerical text, where Reference and Primary Part Number are listed. **THE PRIMARY PART IS USED ON ALL TYPE NUMBERS EXCEPT THOSE TYPE NUMBERS UNDER "NOTE."**
- D. If a "Note" appears below the Primary Part Number, it means that this part differs from the Primary Part for certain types. If your Type number is listed under "Note," order the part referred to at the "Note."
- E. If your Engine Type Number does not appear after any part number listed under "Note," use the Primary Part Number.
- F. For Engine Type Numbers not covered by this book, check other Parts Lists having the same engine model or contact your source of supply.

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381700 to 381799



★ REQUIRES SPECIAL TOOLS TO INSTALL. SEE REPAIR INSTRUCTION MANUAL.

1019 LABEL KIT

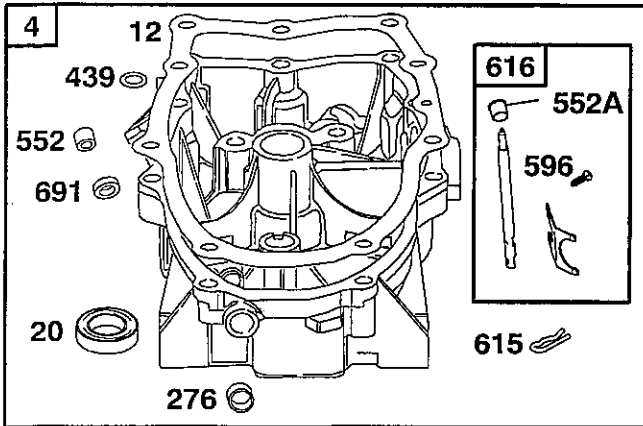
1058 OWNER'S MANUAL




REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	808647	Cylinder Assembly	2	808534	Bushing/Seal Kit (Magneto Side)	718	806469	Locating Pin
			3	*805101	Oil Seal (Magneto Side)	1019	808539	Label Kit
						1058	274276	Owner's Manual (Emission Engine)

* Included in Gasket Set-Ref. 358.
 • Included in Carburetor Overhaul Set-Ref. 121.

• Included in Valve Gasket Set-Ref. 1095.

15 



691 
 552 
 615A 

22 

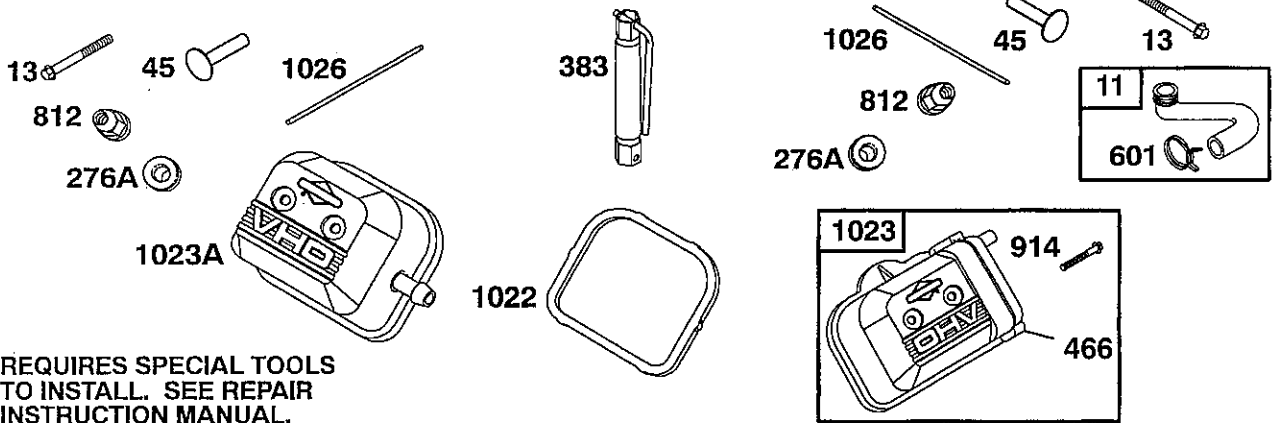
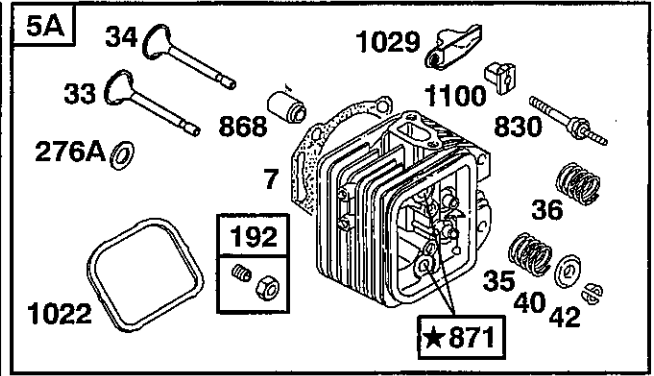
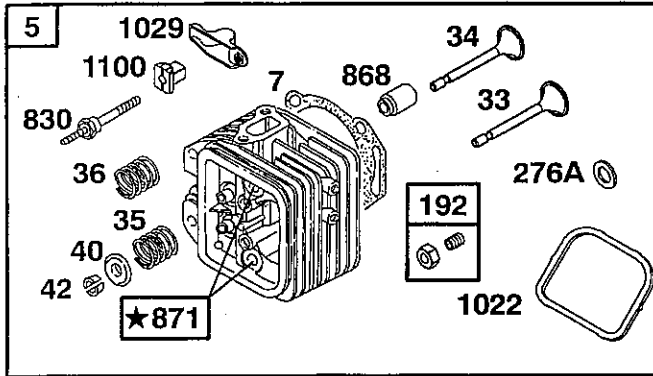
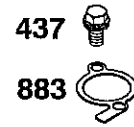
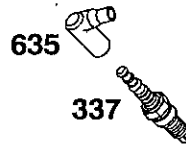
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
4	808846	Engine Sump (Used After Code Date 99072000).	276	690704	Sealing Washer	596	691492	Screw (Governor Crank) (Used After Code Date 99072000).
12	*806190	Crankcase Gasket	439	692154	O-Ring Seal (Engine Sump)	615	691550	Governor Shaft Retainer (Used After Code Date 99072000).
15	94239	Oil Drain Plug	552	690701	Governor Crank Bushing	615A	805417	Governor Shaft Retainer
20	*805049	Oil Seal (PTO Side)	552A	806686	Governor Crank Bushing (Used After Code Date 99072000).	616	806685	Governor Crank
22	692540	Screw (Engine Sump)				691	690680	Governor Shaft Seal

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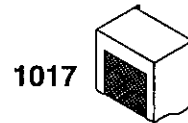
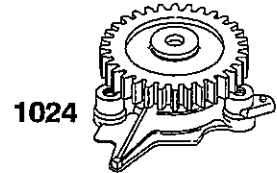
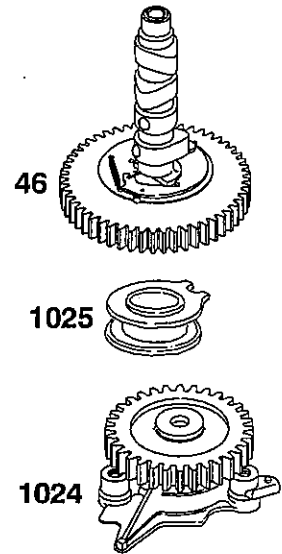
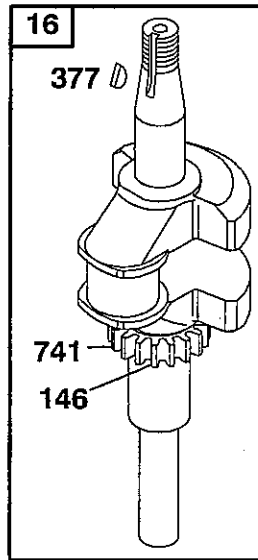
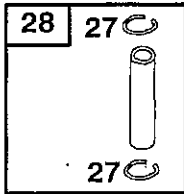
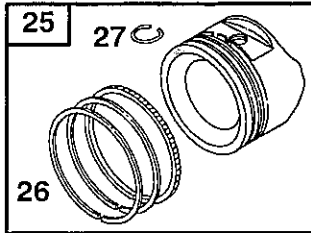
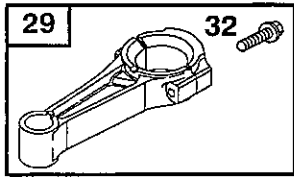
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
5	808529	Cylinder Head (Cylinder 1)	45	262679	Valve Tappet	871	805084	Guide Bushing
5A	808530	Cylinder Head (Cylinder 2)	192	807623	Rocker Arm Adjuster	883	★ 806425	Exhaust Gasket
7	★ 806377	Cylinder Head Gasket	276A	★ 805420	Sealing Washer	914	806421	Screw (Rocker Arm Cover)
11	806379	Breather Tube	337	491055	Sparkplug	1022	★ 806039	Rocker Cover Gasket
13	806865	Screw (Cylinder Head)	383	19374	Sparkplug Wrench	1023	808648	Rocker Arm Cover (Includes Breather Assembly)
33	806419	Exhaust Valve	437	805158	Screw (Exhaust Manifold)	1023A	691558	Rocker Arm Cover
34	806420	Intake Valve	466	806466	O-Ring Seal (Rocker Cover)	1026	805352	Push Rod (Intake, Steel)
35	805937	Valve Spring (Intake)	601	691145	Hose Clamp			----- Note -----
36	805937	Valve Spring (Exhaust)	635	805529	Sparkplug Boot			805617 Push Rod (Exhaust, Aluminum)
40	805092	Valve Retainer	812	• 805019	Nut (Rocker Arm Cover)	1029	691543	Rocker Arm
42	807683	Valve Keeper	830	691544	Stud (Rocker Arm)	1100	690973	Rocker Arm Pivot
			868	805094	Valve Seal			

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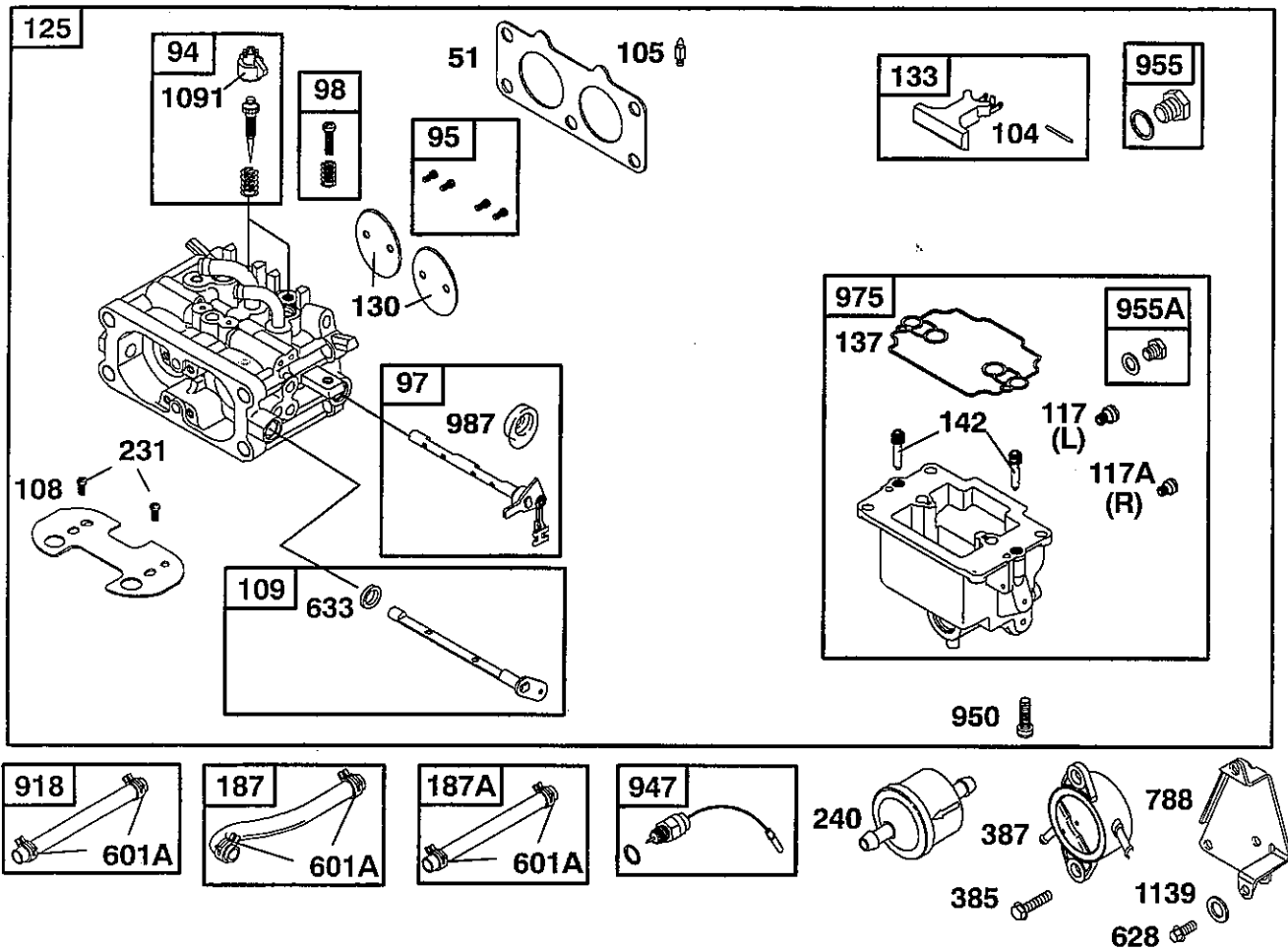
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
16	808675	Crankshaft	26	808528	Ring Set (Standard)	29	808646	Connecting Rod (Standard)
25	808527	Piston Assembly (Standard)			----- Note -----	32	690698	Screw (Connecting Rod)
		----- Note -----			808660 Ring Set (.010 Oversize)	46	808649	Camshaft
		808535 Piston Assembly (.010 Oversize)			808661 Ring Set (.020 Oversize)	146	94196	Timing Key
		808652 Piston Assembly (.020 Oversize)			808662 Ring Set (.030 Oversize)	377	806066	Woodruff Key
		808653 Piston Assembly (.030 Oversize)	27	806378	Piston Pin Lock	596	691492	Screw (Oil Pump)
			28	808526	Piston Pin	741	691530	Timing Gear
						1017	690878	Oil Pump Screen
						1024	690893	Oil Pump
						1025	690689	Governor Spool

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381700 to 381799



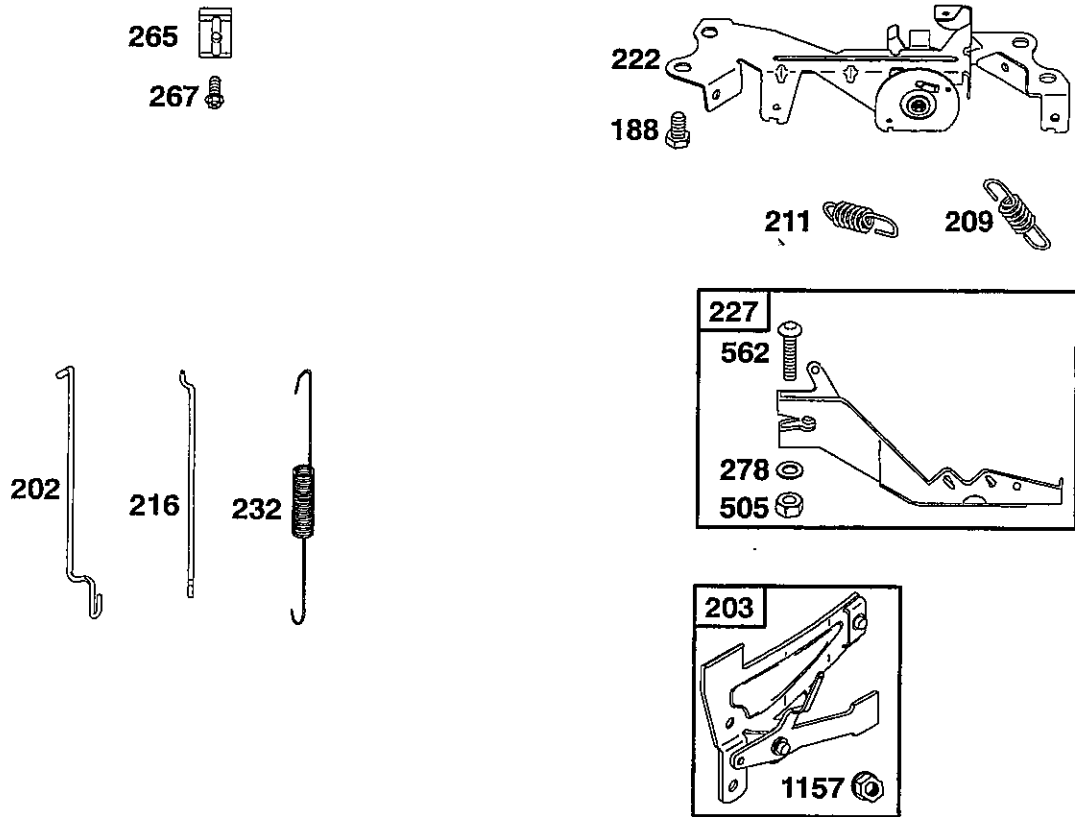
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
51	*690950	Intake Gasket	117A	•806373	Main Jet (R or Cylinder 2)	385	693169	Screw (Fuel Pump)
94	•808257	Idle Mixture Kit	125	808714	Carburetor	387	808656	Fuel Pump
95	690718	Screw (Throttle Valve)	130	690884	Throttle Valve	601A	95162	Hose Clamp
97	808715	Throttle Shaft	133	808180	Carburetor Float	628	805247	Screw (Fuel Pump Bracket)
98	808177	Idle Speed Kit	137	•693711	Float Bowl Gasket (Sold in Kit Only)	633	•690722	Choke Shaft Seal
104	•690882	Float Hinge Pin	142	•806375	Carburetor Nozzle	788	691559	Fuel Pump Bracket
105	•808798	Float Needle Valve (Used After Code Date 99031700).	187	691049	Fuel Line (Cut to Required Length)	918	393815	Vacuum Hose (Cut to Length)
			187A	298049	Fuel Line (Cut to Required Length)	947	808624	Fuel Solenoid
						950	690885	Float Bowl Screw
108	806372	Choke Valve				955	808176	Carburetor Plug
109	808181	Choke Shaft				955A	807723	Carburetor Plug
117	•806374	Main Jet (L or Cylinder 1)	231	690718	Screw (Choke Valve)	975	808628	Float Bowl
			240	493629	Fuel Filter	987	•806070	Throttle Shaft Seal
						1091	•691516	Limiter Cap
						1139	806497	Washer (Fuel Pump Bracket)

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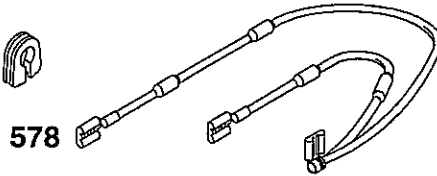
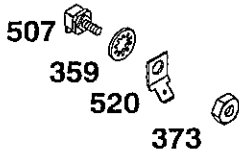
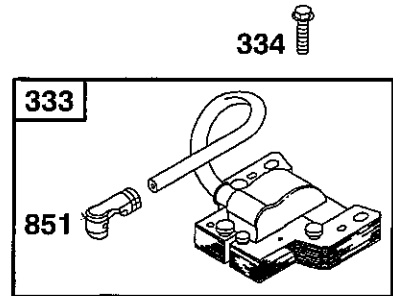
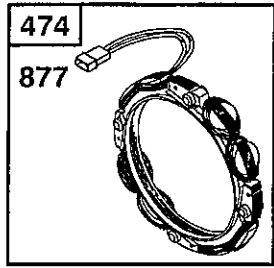
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
188	805025	Screw (Control Bracket)	265	221535	Casing Clamp	278	690237	Washer (Governor Control Lever)
202	690867	Mechanical Governor Link	267	805762	Screw (Casing Clamp)	505	690238	Nut (Governor Control Lever)
203	808674	Bell Crank				562	690239	Bolt (Governor Control Lever)
209	805460	Governor Spring				1157	806447	Nut (Bell Crank)
211	805453	Governed Idle Spring						
216	690871	Choke Link						
222	808454	Control Bracket						
227	690236	Governor Control Lever						
232	690874	Governor Link Spring						

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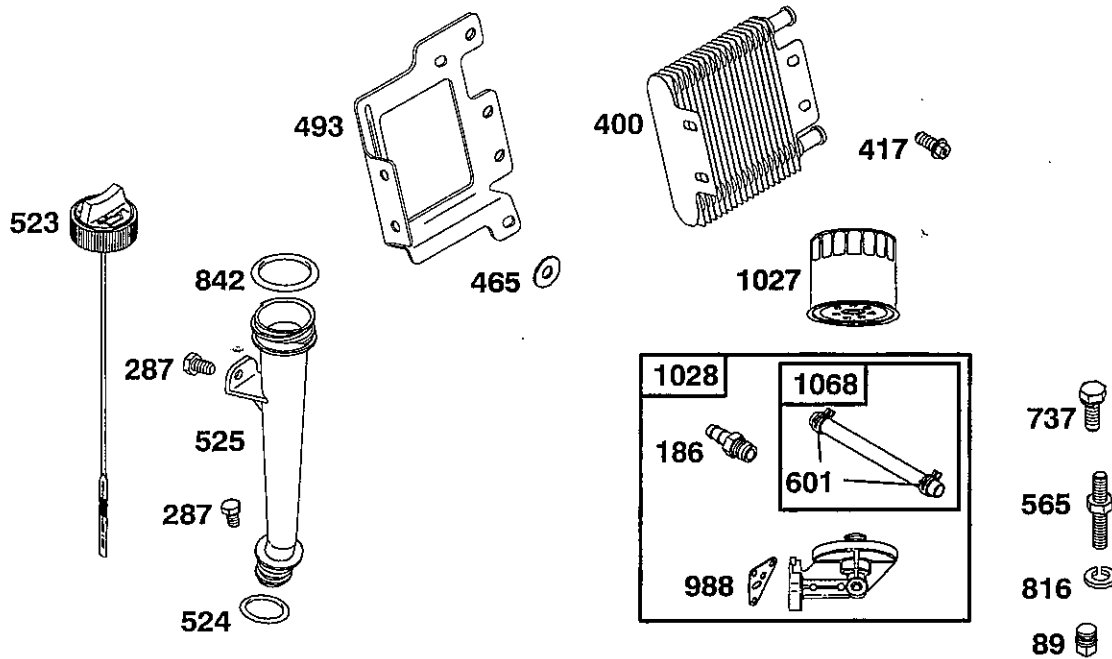
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
333	492341	Magneto Armature	501	394890	Regulator	729	690586	Wire Clip
334	805407	Screw (Magneto Armature)	507	398525	Insulator	851	493880	Sparkplug Terminal
373	90576	Nut (Ground Terminal)	520	691084	Ground Terminal	877	399916	Alternator Connector/ Wire
359	691077	Washer (Ground Terminal)	526	805448	Screw (Regulator)	1054	280275	Cable Tie
474	393295	Alternator	529	690744	Grommet	1119	691552	Screw (Alternator)
			578	493792	Wire Assembly			

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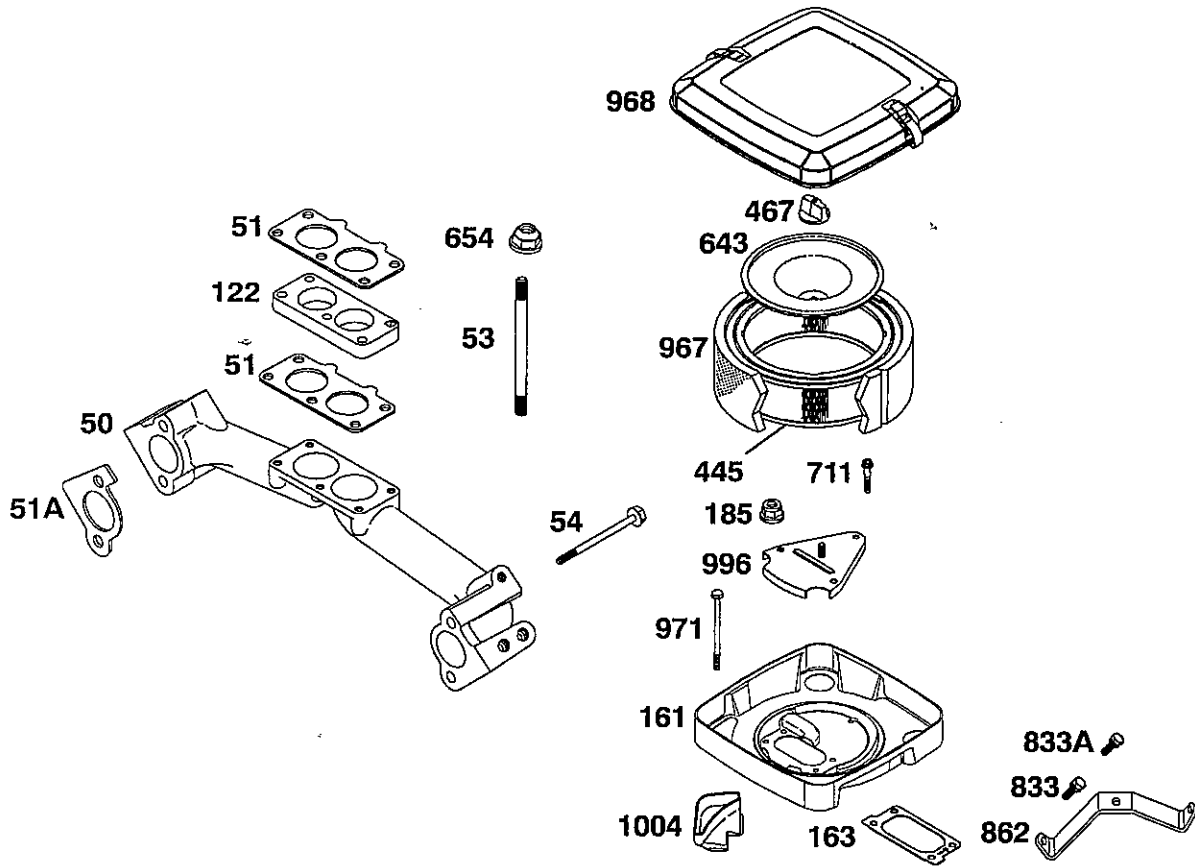
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
89	690283	Oil Plug	493	806423	Mounting Bracket	816	690706	Washer (Oil Filter Adapter)
186	693184	Hose Connector	523	807985	Dipstick	842	270920	Dipstick/Tube Seal
287	692537	Screw (Dipstick Tube)	524	805011	Dipstick Tube Seal	988	★805250	Oil Adapter Gasket
400	808657	Oil Cooler	525	807501	Dipstick Tube	1027	492932	Oil Filter
417	810074	Screw (Oil Cooler)	565	690682	Stud (Oil Filter Adapter)	1028	808537	Oil Filter Adapter
465	806647	Washer (Mounting Bracket)	601	691145	Hose Clamp	1068	499501	Hose/Clamp Assembly
			737	690679	Screw (Filter Adapter)			

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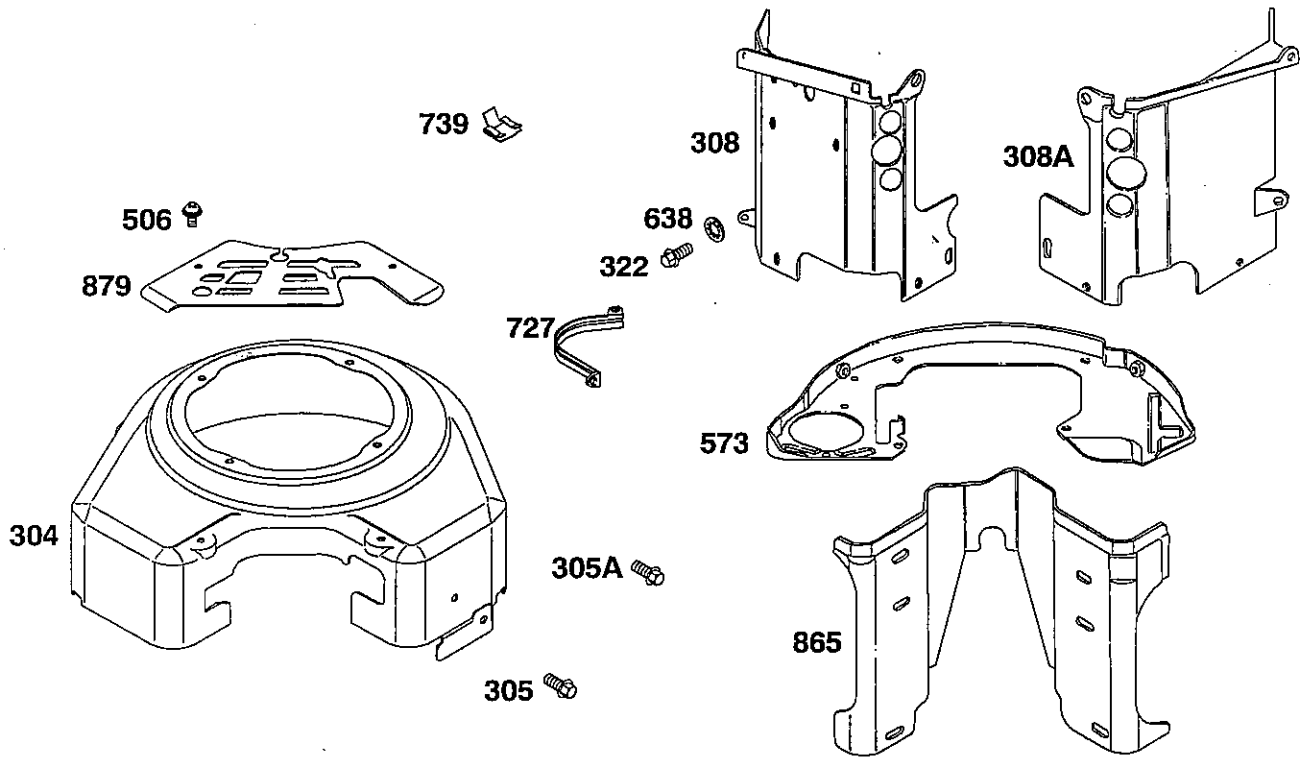


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
50	806376	Intake Manifold	445	692519	Air Cleaner Cartridge Filter	833A	692539	Screw (Cleaner Mounting Strap)
51	*690950	Intake Gasket	467	491875	Air Cleaner Knob	862	806440	Cleaner Mounting Strap
51A	*806418	Intake Gasket	643	805631	Air Filter Retainer (Carburetor)	967	692520	Pre Cleaner Filter
53	690869	Stud (Carburetor)	654	690939	Nut (Carburetor)	968	808654	Air Cleaner Cover
54	806444	Screw (Intake Manifold)	711	691492	Screw (Carburetor Shield)	971	690866	Screw (Air Cleaner Base)
122	690870	Carburetor Spacer	833	690872	Screw (Cleaner Mounting Strap)	996	690917	Carburetor Shield
161	808676	Air Cleaner Base				1004	690865	Air Duct
163	*806013	Air Cleaner Gasket						
185	690939	Nut (Air Cleaner Base)						

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1036 LABEL KIT-EMISSIONS

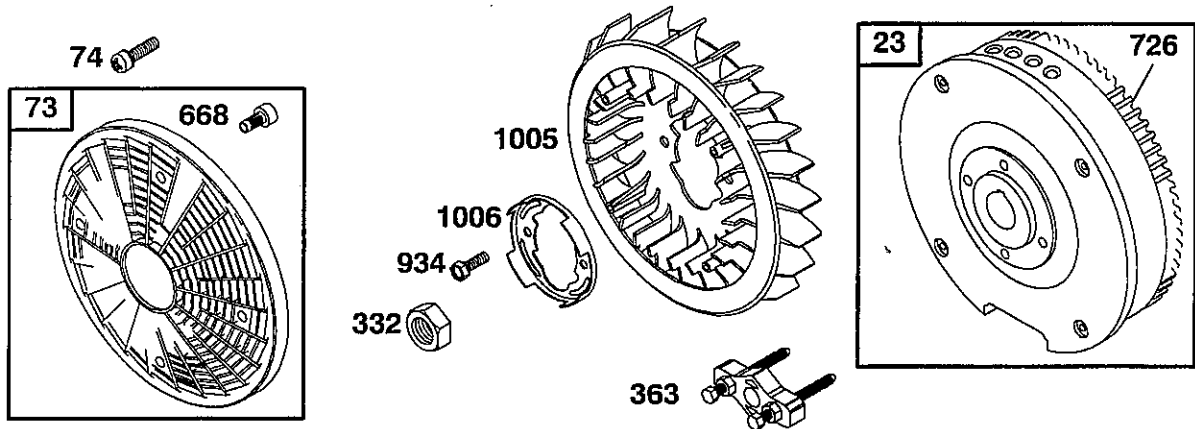
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
304	808658	Blower Housing ----- Note ----- 808651 Blower Housing Used on Type No(s). 0110.	308A	806546	Cylinder Head Cover (Cylinder 2) (Used After Code Date 98120100).	879	690757	Carburetor Cover
305	805025	Screw (Blower Housing)				1036	806699	Emission Label (Used After Code Date 99093000). ----- Note ----- 806644 Emission Label (Used Before Code Date 99100100 and After Code Date 98123100). 692817 Emission Label (Used Before Code Date 99010100).
305A	805247	Screw (Blower Housing)	322	692539	Screw (Cylinder Head Cover)			
308	806547	Cylinder Head Cover (Cylinder 1) (Used After Code Date 98120100).	506	690677	Screw (Carburetor Cover)			
			573	693045	Back Plate			
			638	806101	Washer (Cylinder Head Cover)			
			727	690714	Starter Drive Cover			
			739	690451	Debris Clip			
			865	690750	Air Guide Cover			

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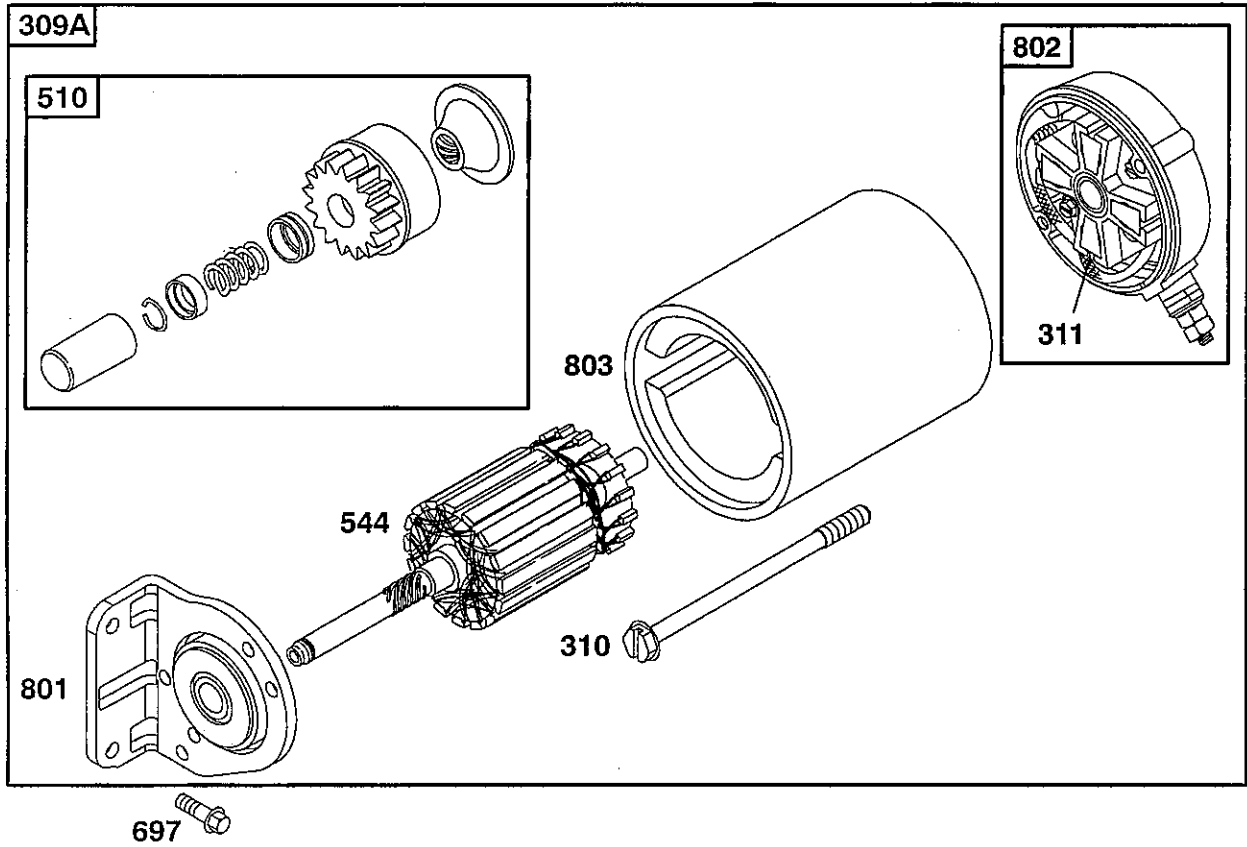


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
23	808768	Flywheel (Steel)	668	691500	Spacer	934	94627	Screw (Fan Retainer)
73	494439	Rotating Screen	726		Ring Gear (Sold In Flywheel Kit Only)	1005	690911	Flywheel Fan
74	94417	Screw (Rotating Screen)				1006	690452	Fan Retainer
332	690887	Nut (Flywheel)						
363	19203	Flywheel Puller						

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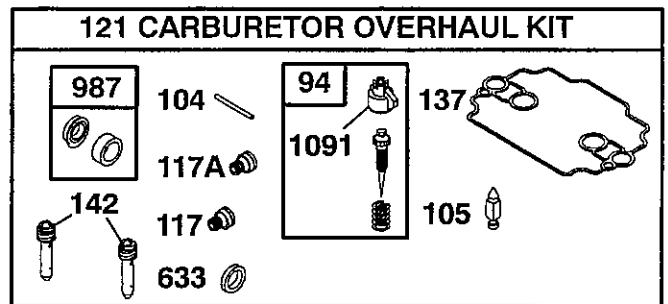
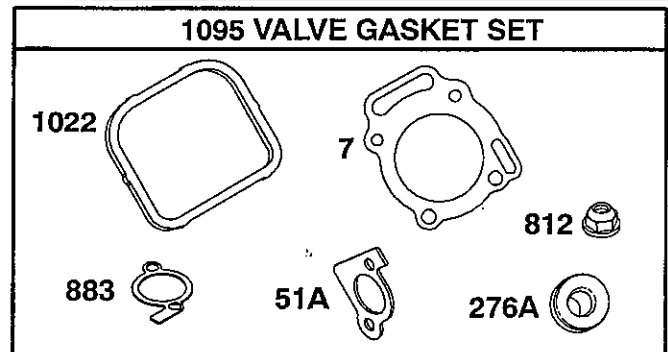
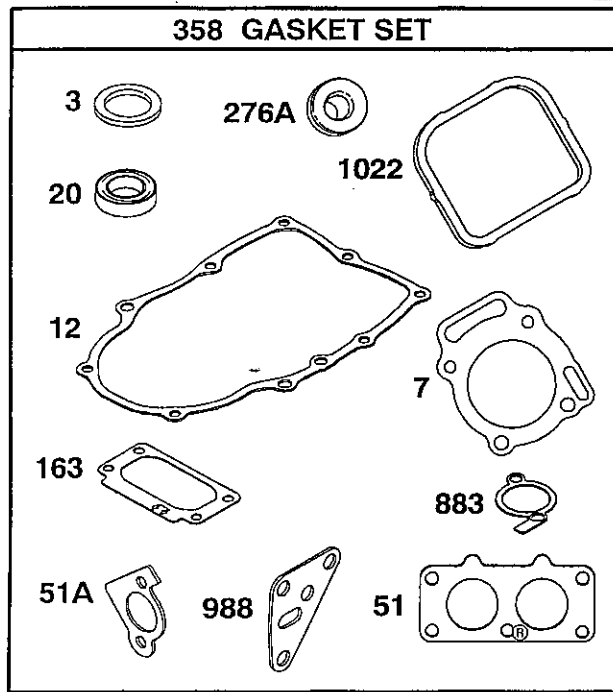
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
309A	691564	Starter Motor (Steel Pinion)	510	496881	Starter Drive	801	808777	Drive Cap
	310	Screw (Starter Motor)	544	690855	Starter Armature	802	496813	End Cap
	311	Brush Set	697	805247	Screw (Drive Cap)	803	690854	Starter Housing

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
3	*805101	Oil Seal (Magneto Side)	117	●806374	Main Jet (L or Cylinder 1)	163	*806013	Air Cleaner Gasket
7	*806377	Cylinder Head Gasket	117A	●806373	Main Jet (R or Cylinder 2)	276A	*805420	Sealing Washer
12	*806190	Crankcase Gasket	121	808618	Carburetor Overhaul Kit	358	808617	Gasket Set
20	*805049	Oil Seal (PTO Side)	137	●693711	Float Bowl Gasket (Sold in Kit Only)	633	●690722	Choke Shaft Seal
51	*690950	Intake Gasket	142	●806375	Carburetor Nozzle	812	●805019	Nut (Rocker Arm Cover)
51A	*806418	Intake Gasket				883	*806425	Exhaust Gasket
94	●808257	Idle Mixture Kit				987	●806070	Throttle Shaft Seal
104	●690882	Float Hinge Pin				988	*805250	Oil Adapter Gasket
105	●808798	Float Needle Valve (Used After Code Date 99031700).				1022	*806039	Rocker Cover Gasket
		----- Note -----				1091	●691516	Limiter Cap
		●805547 Float Needle Valve (Used Before Code Date 99031600).				1095	808619	Valve Gasket Set

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